

LWCF PERMANENT PROJECT SIGNAGE

The National Park Service and the Recreational Programs Division of ADECA require all properties protected by Section 6(f)(3) of the Land and Water Conservation Fund Act have permanent signage displayed at a prominent location within the park.

The location of acknowledgment signs at entrances to outdoor recreation sites and at other high visibility areas within the park is encouraged. Costs related to project acknowledgment are eligible as part of the initial capital investment, and may be submitted for reimbursement.

Permanent signs must be displayed on LWCF/RTP development projects, acquisition and development projects where there is an expansion of an existing developed recreation area, and acquisition projects. Project sponsors are required to use the permanent sign specification that follows on the next two pages. You may order your sign from any of the companies listed below or any other sign fabrication company that is capable of meeting the specification. Please notify ADECA Recreation Programs of other vendors that are capable of producing the same signs so they can be added to the supplier list. The relative size of the print for the park name and city/county name can be changed to accommodate longer or shorter names. Discuss this matter with the sign fabricator.

DIXIE SIGNS AND DECALS, INC.
3116 Northington Court
Florence, Alabama 35630
Phone: (256) 765-0434
Fax: (256) 765-9939
Email: htmilberger@decalscentral.com
Attn: Rick Milberger

SIGN PRO
4708 Highway 69 North
Northport, Alabama 35473
Phone: (205) 333-7576
Fax: (205) 333-9522
Email: info@signprotuscaloosa.com
Attn: Rick Jones

BALDWIN SIGNS
7870 Spanish Fort Boulevard
Spanish Fort, Alabama 36527
Phone: (251) 626-0572
Fax: (251) 626-0597
Email: baldwinsigninc.aol.com
Attn: Perry Jerkins

BRANTLEY'S SIGN SERVICE
1214 Gilmer Avenue
Tallasse, Alabama 36078
Phone: (334) 283-4398
Email:
brantleysigns@elmore.rr.com
Attn: Ronnie or Tammy

TURNER GRAPHICS OF ALABAMA
868 Glen Acres Drive East
Mobile, Alabama 36608
Phone: (251) 634-9346
Fax: (251) 634-9346
Email: sylviatg@earthlink.net
Attn: Sylvia Long

LANDMARK SIGN COMPANY
723 North Perry Street
Montgomery, Alabama 36104
www.landmarksignco.com
Phone: (334) 264-0267
Fax: (334) 269-5493
Email: michelle@landmarksignco.com
Attn: Michelle White

Town/City Park

Town/City of XXXXXX

A COOPERATIVE PROJECT FOR OUTDOOR
RECREATION

Assisted by the

LAND AND WATER CONSERVATION FUND

Through

**The Alabama Department of
Economic and Community Affairs**

And

The United States Department of the Interior, National Park Service
(Date)*



This property is protected by Section 6(f)(3) of the Land and Water Conservation Fund Act which prohibits it from being converted to any use other than outdoor recreation without the expressed permission of the Director of the Alabama Department of Economic and Community Affairs and the U.S. Department of the Interior.

Regulations of U.S. Departments of the Interior and Transportation strictly prohibit unlawful discrimination in departmental Federally Assisted Programs on the basis of race, color, national origin, age or handicap. Any person who believes he or she has been discriminated against in any program activity, or facility operated by a recipient of Federal assistance should write to: U.S. Department of the Interior, P.O. Box 37127, Washington, D.C. 20013-7127

* Date is optional. You can use the date the grant was awarded, or when the project was completed and/or dedicated, or no date.

RECREATIONAL PROGRAMS PERMANENT SIGN SPECIFICATIONS

DIMENSIONS (minimum):	24" x 36"	
SHEET THICKNESS	.063" ALUMINUM BLANK	
PREPARATION	DUPONT'S TWO STEP CONVERSION COATING (or equal). 1st step etches the metal and removes the oil. 2nd step puts a sealing coat on the blank. The conversion coating is to be applied before the primer.	
PRIMER	XIM FLASHBOND PRIMER (or equal)	
FINISH COATING	MATHEWS TWO-PART POLYURETHANE (or equal)	
SYMBOLS AND LETTERING	SCREEN PRINTED WITH NAZDAR SYNTHETIC ENAMEL (or equal)	
COLOR:	Logo/Logo Circle	White/Green Pantone PMS 356CVC
	Logo Circle Background	White/Green
	Letters	White
	Overall Background	Brown Pantone PMS 1615C

FABRICATION:

Fabrication of all parts shall be accomplished in a uniform and workmanlike manner. All panel fabrication, including cutting, punching, and drilling of holes, shall be completed prior to final surface preparation and application of primer or finish treatment. Metal panels shall be cut to size and shape and shall be free of buckles, warp, dents, burrs, and defects resulting from fabrication.

The panels shall be fabricated from standard widths of aluminum sheet. The blanks shall be cleaned, degreased, and chromated or otherwise properly prepared in accordance with DuPont's Two Step process noted above.

The signs should be mounted on 4 x 4 treated wooden posts or appropriately sized metal supports. Be sure to instruct the sign fabricator on the location of the sign mounting holes.

Town/City Park

Town/City of XXXXXX

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