

## LWCF PERMANENT PROJECT SIGNAGE

The National Park Service and the Recreational Programs Division of ADECA require all properties protected by Section 6(f)(3) of the Land and Water Conservation Fund Act have permanent signage displayed at a prominent location within the park.

The location of acknowledgment signs at entrances to outdoor recreation sites and at other high visibility areas within the park is encouraged. Costs related to project acknowledgment are eligible as part of the initial capital investment, and may be submitted for reimbursement.

Permanent signs must be displayed on LWCF/RTP development projects, acquisition and development projects where there is an expansion of an existing developed recreation area, and acquisition projects. Project sponsors are required to use the permanent sign specification that follows on the next two pages. You may order your sign from any of the companies listed below or any other sign fabrication company that is capable of meeting the specification. Please notify ADECA Recreation Programs of other vendors that are capable of producing the same signs so they can be added to the supplier list. The relative size of the print for the park name and city/county name can be changed to accommodate longer or shorter names. Discuss this matter with the sign fabricator.

DIXIE SIGNS AND DECALS, INC.  
3116 Northington Court  
Florence, Alabama 35630  
Phone: (256) 765-0434  
Fax: (256) 765-9939  
Email: [htmilberger@decalscentral.com](mailto:htmilberger@decalscentral.com)  
Attn: Rick Milberger

SIGN PRO  
4708 Highway 69 North  
Northport, Alabama 35473  
Phone: (205) 333-7576  
Fax: (205) 333-9522  
Email: [info@signprotuscaloosa.com](mailto:info@signprotuscaloosa.com)  
Attn: Rick Jones

BALDWIN SIGNS  
7870 Spanish Fort Boulevard  
Spanish Fort, Alabama 36527  
Phone: (251) 626-0572  
Fax: (251) 626-0597  
Email: [baldwinsigninc.aol.com](mailto:baldwinsigninc.aol.com)  
Attn: Perry Jerkins

BRANTLEY'S SIGN SERVICE  
5054 Chana Creek Road  
Tallasse, Alabama 36078  
Phone: (334) 541-3665  
Email:  
[brantleysigns@elmore.rr.com](mailto:brantleysigns@elmore.rr.com)  
Attn: Ronnie or Tammy

TURNER GRAPHICS OF ALABAMA  
868 Glen Acres Drive East  
Mobile, Alabama 36608  
Phone: (251) 634-9346  
Fax: (251) 634-9346  
Email: [sylviatg@earthlink.net](mailto:sylviatg@earthlink.net)  
Attn: Sylvia Long

LANDMARK SIGN COMPANY  
723 North Perry Street  
Montgomery, Alabama 36104  
[www.landmarksignco.com](http://www.landmarksignco.com)  
Phone: (334) 264-0267  
Fax: (334) 269-5493  
Email: [michelle@landmarksignco.com](mailto:michelle@landmarksignco.com)  
Attn: Michelle White

# **Town/City Park**

Town/City of XXXXXX

A COOPERATIVE PROJECT FOR OUTDOOR  
RECREATION

Assisted by the

**LAND AND WATER CONSERVATION FUND**

Through

**The Alabama Department of  
Economic and Community Affairs**

And

**The United States Department of the Interior, National Park Service**  
(Date)\*



This property is protected by Section 6(f)(3) of the Land and Water Conservation Fund Act which prohibits it from being converted to any use other than outdoor recreation without the expressed permission of the Director of the Alabama Department of Economic and Community Affairs and the U.S. Department of the Interior.

Regulations of U.S. Departments of the Interior and Transportation strictly prohibit unlawful discrimination in departmental Federally Assisted Programs on the basis of race, color, national origin, age or handicap. Any person who believes he or she has been discriminated against in any program activity, or facility operated by a recipient of Federal assistance should write to: U.S. Department of the Interior, P.O. Box 37127, Washington, D.C. 20013-7127

\* Date is optional. You can use the date the grant was awarded, or when the project was completed and/or dedicated, or no date.

## RECREATIONAL PROGRAMS PERMANENT SIGN SPECIFICATIONS

<b>DIMENSIONS (minimum):</b>	24" x 36"	
<b>SHEET THICKNESS</b>	.063" ALUMINUM BLANK	
<b>PREPARATION</b>	DUPONT'S TWO STEP CONVERSION COATING (or equal). 1st step etches the metal and removes the oil. 2nd step puts a sealing coat on the blank. The conversion coating is to be applied before the primer.	
<b>PRIMER</b>	XIM FLASHBOND PRIMER (or equal)	
<b>FINISH COATING</b>	MATHEWS TWO-PART POLYURETHANE (or equal)	
<b>SYMBOLS AND LETTERING</b>	SCREEN PRINTED WITH NAZDAR SYNTHETIC ENAMEL (or equal)	
<b>COLOR:</b>	Logo/Logo Circle	White/Green Pantone PMS 356CVC
	Logo Circle Background	White/Green
	Letters	White
	Overall Background	Brown Pantone PMS 1615C

### FABRICATION:

Fabrication of all parts shall be accomplished in a uniform and workmanlike manner. All panel fabrication, including cutting, punching, and drilling of holes, shall be completed prior to final surface preparation and application of primer or finish treatment. Metal panels shall be cut to size and shape and shall be free of buckles, warp, dents, burrs, and defects resulting from fabrication.

The panels shall be fabricated from standard widths of aluminum sheet. The blanks shall be cleaned, degreased, and chromated or otherwise properly prepared in accordance with DuPont's Two Step process noted above.

The signs should be mounted on 4 x 4 treated wooden posts or appropriately sized metal supports. Be sure to instruct the sign fabricator on the location of the sign mounting holes.

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